SAFETY DATA SHEET

Alloy SAC305 Fastcore



Section 1. Identification

: Alloy SAC305 Fastcore **GHS** product identifier

Reference number : GHS003

Other means of identification

: Alloy SAC305 Fastcore H

Product type : Solid. [Cored Wire]

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

: AIM Supplier's details

9100 Henri Bourassa East

Montreal, QC H1E 2S4 (514) 494-2000

In the United States:

AIM

25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM

In México

AIM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032

Emergency telephone

number (with hours of operation)

: INFOTRAC

North America: (800) 535-5053 International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word

Hazard statements : May cause an allergic skin reaction.

Precautionary statements

: Wear protective gloves. Avoid breathing dust. Contaminated work clothing must not be **Prevention**

allowed out of the workplace.

: IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before Response

reuse. If skin irritation or rash occurs: Get medical attention.

: Not applicable. **Storage**

Date of issue/Date of revision : 1/10/2018 : 10/23/2017 Version: 0.04 1/11 Date of previous issue

Alloy SAC305 Fastcore

Section 2. Hazards identification

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise

classified

: None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification

: Alloy SAC305 Fastcore H

Ingredient name	%	CAS number
Tin	≥90	7440-31-5
silver	≤3	7440-22-4
rosin	≤3	8050-09-7
copper	≤1	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get medical attention if any damage to the eye is caused by the metal.

Inhalation : Not applicable.

Skin contact: Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure.

Cuts should be treated promptly and covered.

Ingestion: Not applicable.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Not applicable.

Inhalation : Not applicable.

Skin contact: May cause an allergic skin reaction.

Ingestion: Not applicable.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves.

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 2/11

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : No special protection is required.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

: No specific hazard. **Environmental precautions**

Methods and materials for containment and cleaning up

Small spill

: Restack safely. Take care with items that are sharp or heavy.

Large spill

: Restack safely. Take care with items that are sharp or heavy. Note: see Section 1 for

emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Take care with items that are sharp or heavy.

Advice on general occupational hygiene : Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations.

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 3/11 Alloy SAC305 Fastcore

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Tin	OSHA (United States, 0/1997). Notes:
	Respirable
	TWA: 2 mg/m³
	NIOSH (United States, 0/1994). Notes:
	Respirable
	TWA: 2 mg/m³
	STEL: 4 mg/m³
	ACGIH TLV (United States, 3/2016).
	TWA: 2 mg/m³, (as Sn) 8 hours. NIOSH REL (United States, 10/2013).
	TWA: 2 mg/m³, (as Sn) 10 hours.
allusa	
silver	ACGIH TLV (United States, 3/2016).
	TWA: 0.1 mg/m³ 8 hours. Form: Dust and fumes
	NIOSH REL (United States, 10/2013).
	TWA: 0.01 mg/m³, (as Ag) 10 hours. Form:
	METAL DUST AND SOLUBLE
rosin	ACGIH TLV (United States, 3/2016). Skin
103111	sensitizer. Inhalation sensitizer.
copper	ACGIH TLV (United States, 3/2016).
СОРРСІ	TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust
	and mist
	TWA: 0.2 mg/m³ 8 hours. Form: Fume
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 1 mg/m³, (as Cu) 8 hours. Form:
	Dusts and Mists
	TWA: 0.1 mg/m³, (as Cu) 8 hours. Form:
	Fume
	NIOSH REL (United States, 10/2013).
	TWA: 1 mg/m³, (as Cu) 10 hours. Form:
	Dusts and Mists
	OSHA PEL (United States, 2/2013).
	TWA: 1 mg/m³ 8 hours. Form: Dusts and
	Mists TWA: 0.1 mg/m³ 8 hours. Form: Fume
	NIOSH (United States, 0/1994).
	TWA: 1 mg/m ³
	OSHA (United States, 0/1989).
	TWA: 0.1 mg/m ³
	1 W. C. I mg/m

Appropriate engineering controls

: No special ventilation requirements.

Environmental exposure

controls

: Not applicable.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Wash thoroughly after handling.

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 4/11

Section 8. Exposure controls/personal protection

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk

assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-

shields.

Skin protection

Hand protection : Use strong, cut-resistant gloves suitable for handling metals.

Body protection : Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before

handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Not applicable. **Respiratory protection**

Section 9. Physical and chemical properties

Appearance

Physical state : Solid. [Cored Wire]

Color Colorless. : Not available. Odor **Odor threshold** Not available. pH : Not available.

: 217 to 218°C (422.6 to 424.4°F) **Melting point**

: Not available. **Boiling point** : Not available. Flash point : Not available. **Evaporation rate**

: Slightly flammable in the presence of the following materials or conditions: open flames, Flammability (solid, gas)

sparks and static discharge.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available. Vapor density : Not available. : Not available. Relative density : Not available. Solubility Solubility in water : Not available. Partition coefficient: n-: Not available.

octanol/water

: Not available. **Auto-ignition temperature Decomposition temperature** : Not available. **Viscosity** : Not available. Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 5/11

Section 10. Stability and reactivity

Incompatible materials: No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
rosin	LD50 Oral	Rat	7600 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Routes of entry not anticipated: Dermal.

Potential acute health effects

Eye contact : Not applicable. **Inhalation** : Not applicable.

Skin contact: May cause an allergic skin reaction.

Ingestion: Not applicable.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Date of issue/Date of revision: 1/10/2018Date of previous issue: 10/23/2017Version: 0.046/11

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
silver	Acute EC50 1.4 µg/l Marine water	Algae - Chroomonas sp.	4 days
	Acute EC50 0.24 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 11 μg/l Fresh water	Crustaceans - Ceriodaphnia reticulata	48 hours
	Acute LC50 2.13 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 5 mg/l Marine water	Algae - Glenodinium halli	72 hours
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 μg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling,	6 weeks

Date of issue/Date of revision: 1/10/2018Date of previous issue: 10/23/2017Version: 0.047/11

Alloy SAC305 Fastcore

Section 12. Ecological information

Weanling)

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
silver	-	70	low
rosin	1.9 to 7.7	-	high

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	Reportable quantity 34013.6 lbs / 15442.2 kg Package sizes shipped in quantities less than the product reportable quantity are not subject to	-	-	-	-	-

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 8/11

Alloy SAC305 Fastcore							
Section 14. Transport information							
	the RQ (reportable quantity) transportation requirements.						

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according

to Annex II of MARPOL and

the IBC Code

: Not available.

Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

: Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name		hazard	Sudden release of pressure	Reactive	(acute)	Delayed (chronic) health hazard
rosin	≤3	Yes.	No.	No.	Yes.	No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	silver	7440-22-4	≤3
Supplier notification	silver	7440-22-4	≤3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: TIN; SILVER

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 9/11

Section 15. Regulatory information

New York : The following components are listed: Silver

New Jersey : The following components are listed: TIN; SILVER

Pennsylvania: The following components are listed: TIN; SILVER COMPOUNDS; ROSIN CORE

SOLDER PYROLYSIS PRODUCTS

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : Not determined.

Europe : All components are listed or exempted. **Japan** : **Japan inventory (ENCS)**: Not determined.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined.

New Zealand : Not determined.

Philippines : All components are listed or exempted.

Republic of Korea : All components are listed or exempted.

Taiwan : Not determined.
Turkey : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



Section 16. Other information

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : -CHEMTOX database

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 1/10/2018 Date of previous issue : 10/23/2017 Version : 0.04 11/11